## Synthesis and Metal-Complexation Ability of Cross-Linking Materials Containing Noria-Templated Cavities with Pendant Carboxylic Acid Groups

Hiroto Kudo\*<sup>[a]</sup>, Tsubasa Miyamae<sup>[a]</sup>, Kouta Kitagawa<sup>[a]</sup>, Kohei Isoi<sup>[b]</sup>, Norihiro Murayama<sup>[b]</sup>, and Jun'ichi Hayashi<sup>[b]</sup>

Abstract: We synthesized noria-containing cross-linking materials, Cross(Noria-MA-co-DM[n]m), by radical polymerization of a noria derivative with pendant methacryloyl groups (noria-MA) and  $\alpha,$   $\omega\text{-}$ alkanedimethacrylamides (DM[n], n = 3, 6, 12) at feed ratios of noria-MA/DM[n] = 1/2.4, 1/12, and 1/24 (m = 2.4, 12. and 24). Alkaline hydrolysis reaction of Cross(Noria-MA-co-DM[n]m) removed the noria moieties to give corresponding cross-linking materials, Cross-COOH-DM[n]m, containing noria-templated fixed cavities with pendant carboxylic acid groups. Among the noria-containing crosslinking materials, Cross(Noria-MA-co-DM[6]24) showed the greatest extent of removal of noria upon hydrolysis. Nitrogen and carbon dioxide absorption studies indicated that Cross(Noria-MA-co-DM[6]<sub>24</sub>) contains fixed cavities, whereas Cross-COOH-DM[6]<sub>24</sub> does not in the solid (unswollen) state. Examination of the inclusioncomplex-forming ability of the synthesized cross-linking materials using aqueous solutions of metal ions revealed that Cross-COOH-DM[6]<sub>24</sub> has the greatest absorption capacity. These results indicate that Cross-COOH-DM[6]24 indeed contains noria-templated cavities that can accommodate metal ions in aqueous solution.

exterior and a hydrophobic interior, and form complexes selectively with organic compounds in water<sup>[14]</sup>. Polyrotaxanes<sup>[15-17]</sup> and nanotubes<sup>[18]</sup> also have the ability to form complexes with organic compounds.

On the other hand, we synthesized a ladder-type cyclic oligomer, which we called noria (water-wheel in Latin), by means of one-pot reaction using resorcinol and 1,5-pentanedial in high yield.<sup>[19]</sup> Single-crystal X-ray analysis confirmed that noria has 24 hydroxyl groups, 6 cavities in the side, and a large hydrophobic central hole, i.e., a water-wheel-like structure (Scheme 1). A noria derivative (noria-COOEt) containing carboxylic ester moieties could form a complex with Rb<sup>+</sup> ion, which was apparently enclosed in the central hole in the molecule. Other noria derivatives<sup>[20-27]</sup> and noria-like macrocycle compounds <sup>[28-31]</sup> have since been synthesized and their applications have been investigated.



In the present work, we used the noria structure to design and synthesize a new class of cross-linking materials containing noria-templated fixed cavities with pendant carboxylic acid anticipating that they would show aroups. distinctive complexation abilities with metal ions. The cross-linking materials were synthesized by radical polymerization of a noria derivative having pendant methacryloyl groups with dimethacrylamides as cross-linkers, followed by aqueous alkaline hydrolysis reaction to remove the noria structures, yielding the corresponding cross-linking materials with noriatemplated cavities containing pendant carboxylic acid groups. The adsorption properties of these cross-linking materials for gases (nitrogen and carbon dioxide) in the solid state and the inclusion complex-forming abilities with metal salts in aqueous solution were examined.

### **Results and Discussion**

Synthesis of noria derivative (Noria-MA) with pendant methacryloyl groups

### Introduction

Crown ethers are well-known macrocycles that form complexes with alkali metal salts, ammonium salts, and many transition metal and lanthanide salts<sup>[1-3]</sup>. However, although crown ethers can accommodate a variety of guest compounds, their selectivity is often poor due to their molecular flexibility. In contrast. cryptands<sup>[4-6]</sup> and spherands<sup>[7-9]</sup>, which have three-dimensional cyclic structures, show greater selectivity. Calixarenes containing cone-shape structures with fixed cavities also show complex-forming abilities with metal ions and some organic compounds<sup>[10]</sup>. Furthermore, cavitands and carserands, which contain intramolecular bridge-units in calixarene-type structures, provide extended cavities, which can accommodate various metal ions and some gases, such as oxygen and carbon disulfide.<sup>[11 - 12]</sup> In addition, cyclodextrins, which are natural macrocycles containing 1,4-glucose units,<sup>[13]</sup> have a hydrophilic

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    [a] H. Kudo, Dr, T. Miyamae, K. Kitagawa
Department of Chemistry and Materials Engineering, Faculty of
Chemistry, Materials and Bioengineering, Kansai University, 3-3-35,
Yamate-cho, Suita-shi, Osaka, 564-8680, Japan
Tel.: +81-6-6368-1977
E-mail: kudoh@kansai-u.ac.jp
    [b] K. Isoi, N. Murayama, Dr, J. Hayashi, Dr.
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Department of Chemical, Energy and Environmental Engineering, Kansai University, 3-3-35, Yamate-cho, Suita-shi, Osaka, 564-8680, Japan

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Reaction of noria and methacryloyl chloride was carried out in NEt<sub>3</sub> as a solvent to give the corresponding noria derivative with pendant methacryloyl groups (noria-MA). The structure was confirmed by <sup>1</sup>H NMR and IR spectroscopy. The <sup>1</sup>H NMR spectrum showed peaks at 5.55 ~ 6.18 ppm assignable to methacryloyl groups. The IR spectrum also showed a peak at 1739 cm<sup>-1</sup> assignable to stretching vibration of carbonyl groups. No peaks assignable to hydroxyl groups were seen in the <sup>1</sup>H NMR and IR spectra. These results indicate that all the hydroxyl groups of noria were converted to methacryloyl groups, i.e., noria-MA was obtained in 20 % yield as shown in Scheme 2.



Scheme 2. Synthesis of Noria-MA.

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We examined the synthesis of cross-linking materials by radical copolymerization of noria-MA and  $\alpha,\omega$ -alkanedimethacrylamides (DM[n], n = 3, 6, 12) (Scheme 3). In the case of 1,6-bis(methacrylamido)hexane (DM[6]), Cross(Noria-MA-co-DM[6]\_m) was obtained in quantitative yield at feed ratios of noria-MA / DM[6] = 1 / 2.4, 1 / 12, and 1 / 24 (m = 2.4, 12, and 24) (Runs 4 ~ 6 in Table 1). Cross(Noria-MA-co-DM[3]\_m) and Cross(Noria-MA-co-DM[12]\_m) were similarly obtained by radical polymerization of noria-MA with DM[3] and DM[12], respectively. The conditions and results are summarized in Table 1.



Scheme 3. Radical polymerization of noria-MA and dimethacrylamides (DM[n]) (n = 3, 6, and 12).

Table 1. Radical copolymerization of noria-MA and DM[n](n = 3, 6, 12) <sup>[a]</sup>						
Dur	Feed Ratios	Cross(Noria-MA-	Yield	T <sub>d</sub> <sup>i[b]</sup>		
Run	Noria-MA/DM[n]	<i>co</i> -DM[n] <sub>m</sub> )	(%)	(°C)		
1	Noria-MA/DM[3] = 1.0/2.4	n = 3, m = 2.4	>99	282.1		
2	Noria-MA/DM[3] = 1.0/12	n = 3, m =12	>99	280.1		
3	Noria-MA/DM[3] = 1.0/24	n = 3, m = 24	>99	282.1		
4	Noria-MA/DM[6] = 1.0/2.4	n = 6, m = 2.4	>99	277.5		
5	Noria-MA/DM[6] = 1.0/12	n = 6, m =12	>99	277.8		
6	Noria-MA/DM[6] = 1.0/24	n = 6, m = 24	>99	277.2		
7	Noria-MA/DM[12] = 1.0/2.4	n = 12, m = 2.4	>99	324.5		
8	Noria-MA/DM[12] = 1.0/12	n = 12, m =12	>99	324.3		
9	Noria-MA/DM[12] = 1.0/24	n = 12, m = 24	>99	325.1		

[a] Conditions; AIBN(3 mol%) in DMF at 60  $^{\circ}\text{C}$  for 20 h. [b] Determined by TGA.

Glass transition temperature ( $T_g$ ) and thermal decomposition temperature ( $T_d^i$ ) were determined by means of DSC and TGA, respectively. No  $T_g$  was observed in the range between 25 and 250 °C, and  $T_d^i$  values were in the range between 277.5 and

325.1 °C. The thermal stability of Cross(Noria-MA-co-DM[n]<sub>m</sub>) was consistent with the structures of the cross-linkers DM[n]. The order of  $T_d$  was Cross(Noria-MA-co-DM[12]<sub>m</sub>) > Cross(Noria-MA-co-DM[3]<sub>m</sub>) > Cross(Noria-MA-co-DM[6]<sub>m</sub>).

## Hydrolysis of Cross(Noria-MA-co-DM[n]<sub>m</sub>) [Synthesis of Cross-COOH-DM[n]<sub>m</sub>] (n = 3, 6, 12, m = 2.4, 12, 24)

Hydrolysis reaction was performed in aqueous alkaline solution to remove noria from Cross(Noria-MA-co-DM[n]<sub>m</sub>) (n = 3, 6, 12, m = 2.4, 12, 24) with the aim of obtaining insoluble cross-linking materials with noria-templated fixed holes, as shown in Scheme 4[A], as new functional materials for host-guest chemistry.



**Scheme 4.** Hydrolysis reaction of Cross(Noria-MA-co-DM[n]<sub>m</sub>) (Synthesis of Cross-COOH-DM[n]<sub>m</sub>) [A]. Synthesis of Cross(MMA-COOH-co-DM[6]<sub>24</sub>).

A suspension of Cross(Noria-MA-*co*-DM[6]<sub>24</sub>) in 6 M NaOH aq. was stirred at 120 °C. After 6 h, the insoluble part was collected by filtration, and washed with large amounts of 1 N HCl aq. and water. Figure 1 illustrates the IR spectra of the cross-linking materials before and after the hydrolysis reaction. Peaks at 1741

and 1126 cm<sup>-1</sup> assignable to C=O and C-O of ester moieties are seen in Figure 1[A]. After hydrolysis, new peaks at 1718 and 1182 cm<sup>-1</sup> appeared, as shown in Figure 1[B]; these are assignable to carboxylic acid groups. Furthermore, a broad peak at about 3400 cm<sup>-1</sup>, assignable to -OH groups, is also seen. These results show that hydrolysis proceeded to give a corresponding cross-linking product, Cross-COOH-DM[6]24, containing carboxylic acid groups due to removal of noria from Cross(Noria-MA-co-DM[6]24). The ratio of removal of noria was also investigated. After collection of Cross-COOH-DM[6]24 by filtration following the hydrolysis, conc. HCl aq. was added to the filtrate (to pH = 2.0) to precipitate the solid. This was confirmed to be noria by <sup>1</sup>H NMR. Thus, the ratio of hydrolysis (RH) could be calculated from the amount of precipitated noria. In the case of Cross-COOH-DM[6]24, the values of RH and yield were calculated to be 52 % and 50 %, respectively (Run 6 in Table 2). When Cross(Noria-MA-co-DM[6]<sub>12</sub>) was hydrolyzed, the corresponding Cross-COOH-DM[6]<sub>12</sub> with RH = 12%was obtained in 18% yield (Run 5 in Table 2). In the case of Cross(Noria-MA-co-DM[6]24), the suspension in 12 M NaOH ag. became homogeneous, i.e., all hydrolysis products were soluble, and the corresponding Cross-COOH-DM[6]24 was not obtained (Run 4 in Table 2). This means that the feed ratio of 2.4 eq. of DM[6] as a cross-linker is too small for the present purpose. Furthermore, in the cases of Cross(Noria-MA-co-DM[3]<sub>m</sub>) (m = 2.4, 12, and 24), only Cross-COOH-DM[3]<sub>24</sub> with RH = 36% was obtained in 60 % yield, and Cross-COOH-DM[3]2.4 and Cross-COOH-DM[3]<sub>12</sub> were not obtained (Runs 1 ~ 3 in Table 2). When the hydrolysis of Cross(Noria-MA-co-DM[24]<sub>m</sub>) (m = 2.4, 12, and 24) was similarly examined, the corresponding crosslinking products Cross-COOH-DM[24]<sub>m</sub> (m = 12 and 24) were obtained in 64 and 96 % yields. However, their values of RH were 9 and 1> %, respectively (Runs 7 ~ 9 in Table 2). These results indicate that hydrolysis of Cross(Noria-MA-co-DM[24]m) hardly proceeded, presumably because DM[12] has longer methylene chains that might enhance its hydrophobicity. Thus, hydrolysis reaction of Cross(Noria-MA-co-DM[n]m) depends upon the length of the methylene unit and the amount of DM[n]m cross-linker in the feed.

Notably, Cross-COOH-DM[3]<sub>24</sub> (RH = 36), Cross-COOH-DM[6]<sub>12</sub> (RH = 12), Cross-COOH-DM[6]<sub>24</sub> (RH = 52), and Cross-COOH-DM[12]<sub>12</sub> (RH = 9) all showed high thermal stability, which was little different from that of the products before hydrolysis (Runs 3, 5, 6, and 8 in Table 2). Among them, Cross-COOH-DM[6]<sub>24</sub> might be expected to show higher inclusion complex-forming ability with metal ions, because the value of RH (52%, run 5 in Table 2) is higher than those of other cross-linking product, i.e., Cross-COOH-DM[6]<sub>24</sub> might contain many noria-templated cavities.



Figure 1. IR spectra of Cross(Noria-MA-co-DM[6]<sub>24</sub>) [A] and Cross-COOH-DM[6]<sub>24</sub> [B].

Table 2. Hydrolysis reaction of Cross(Noria-MA-co-DM[n]m)						
Run	Cross(Noria- <i>co</i> - DM[n] <sub>m</sub> )	RH <sup>[a]</sup> (%)	Cross-COOH-DM[n]m	T <sub>d</sub> i[b]		
			(%)	(°C)		
1	n = 3, m = 2.4	_ [b]	_ [b]	_ [b]		
2	n = 3, m =12	_ [b]	_ [b]	_ [b]		
3	n = 3, m = 24	36	60	278.8		
4	n = 6, m = 2.4	_ [b]	_ [b]	- [b]		
5	n = 6, m =12	12	18	277.2		
6	n = 6, m = 24	52	50	275.1		
7	n = 12, m = 2.4	_ [b]	_ [b]	- [b]		
8	n = 12, m =12	9	64	323.1		
9	n = 12, m = 24	>1	96	_ [b]		

[a] RH = rario of removal of noria from Cross(Noria-MA-co-DM[n]<sub>m</sub>) [b] Determined by TGA.

## Complexation ability of $Cross(Noria-MA-co-DM[n]_m)$ and $Cross-COOH-DM[n]_m$ with metal ions in aqueous solution

The complex-forming abilities of Cross(Noria-MA-*co*-DM[n]<sub>m</sub>) and Cross-COOH-DM[n]<sub>m</sub> (Scheme 4 [A]) with alkali metal ions such as Na<sup>+</sup>, K<sup>+</sup>, Rb<sup>+</sup>, and Cs<sup>+</sup> were examined by means of liquid-gel extraction studies using the picrate salts of these metals in water. The results are summarized in Table 3.

Table 3. Alkali metal extraction rate of synthesized cross-linking materials <sup>a</sup>						
Dum	Cress linking meterials	Alkali metal extraction rate (%)				
Run	Cross-linking materials	Na⁺	K+	Rb+	Cs⁺	-
1	Cross(Noria-MA- <i>co</i> - DM[3] <sub>24</sub> )	20	6	18	12	_
2	Cross(Noria-MA- <i>co</i> - DM[6] <sub>24</sub> )	1>	1>	6	5	-
3	Cross(Noria-MA- <i>co</i> - DM[12] <sub>24</sub> )	3	11	11	7	_
4	Cross-COOH-DM[3] <sub>24</sub> (RH = 36)	56	65	41	74	-
5	Cross-COOH-DM[6] <sub>24</sub> (RH = 52)	92	94	94	95	-
6	$\begin{array}{l} \text{Cross-COOH-DM[12]}_{24}\\ (\text{RH} = >1) \end{array}$	1>	18	15	13	•
7	Cross(MMA-COOH-co- DM[6] <sub>24</sub> )	1>	1>	1>	1>	-

[a] Percentage cation extraction from an aqueous neutral alkali metal ion solution (2.5 x  $10^4$  mol dm<sup>-3</sup>) in the presence of host cross-linking materials at 25 °C.

Cross(Noria-MA-co-DM[12]<sub>24</sub>) and Cross-COOH-DM[12]<sub>24</sub> showed almost the same inclusion complex-forming abilities in the range between 1> and 18 % (Runs 3 and 6 in Table 3), presumably because the hydrolysis reaction of Cross(Noria-MAco-DM[12]24) did not proceed well, as discussed above. However, Cross-COOH-DM[3]<sub>24</sub> and Cross-COOH-DM[6]<sub>24</sub> showed higher inclusion complex-forming abilities compared to Cross(Noria-MA-co-DM[3]<sub>24</sub>) and Cross(Noria-MA-co-DM[6]<sub>24</sub>) (Runs 1, 2, 4, and 5 in Table 3). For comparison, a cross-linking polymer was synthesized by radical polymerization of methylmethacrlate (MMA) and DM[6], followed by hydrolysis reaction to give Cross(MMA-COOH-co-DM[6]) with pendant carboxylic acid groups (Scheme 4 [B]). However, Cross(MMA-COOH-co-DM[6]) showed no apparent complex-forming ability with any metal ions examined (Run 7 in Table 3). The remarkable extraction rate of Cross-COOH-DM[6]24 suggests that the substantial removal ratio of noria from Cross(Noria-MAco-DM[6]<sub>24</sub>) left many fixed holes that can accommodate metal ions, i.e., noria-templated fixed cavities containing carboxylic acid groups within the cross-linking material. Next, to examine the practical utility of the cross-linking materials, we examined their adsorption properties using a dilute aqueous solution of Cs+ (100 ppm). The adsorption percentage and adsorption amount are summarized in Table 4. In the case of Cross(Noria-MA-co-DM[6]<sub>24</sub>), 5.3 % of Cs<sup>+</sup> was adsorbed, corresponding to 0.12 mmol(+)/g-cross-linking material. The adsorption percentage and adsorption amount of Cross-COOH-DM[6]24 were 2.6 % and Thus, 0.059 mmol(+)/g-cross-linking material, respectively. Cross(Noria-MA-co-DM[6]24) and Cross-COOH-DM[6]24 have an adsorption capacity for Cs<sup>+</sup>, again supporting the conclusion that Cross-COOH-DM[6]24 contains noria-templated cavities lined with carboxylic acid groups, as shown in Scheme 4[A].

Table	4.	Adsorption	of	Cs+	by	Cross(Noria-MA-co-DM[6]24)	and	Cross-
COOH	-DI	<b>M[6]</b> 24						

Run	Cross-linking material	Adsorption of Cs <sup>+a)</sup> (%)	Adsorption amount of Cs <sup>+</sup> (mmol(+)/g) <sup>a)</sup>
1	Cross(Noria-MA- co-DM[6] <sub>24</sub> )	5.3	0.12
2	Cross-COOH- DM[6] <sub>24</sub> (RH = 52)	2.6	0.059

[a] cross-linking material s; 0.01 g, 30 ml of aqueous solution at R.T. (100 ppm).

# Nitrogen and carbon dioxide adsorption properties of Cross(Noria-MA-co-DM[6]<sub>24</sub>) and Cross-COOH-DM[6]<sub>24</sub> in the solid state

It was reported that noria and noria derivatives adsorb carbon dioxide selectively, due to their central fixed holes<sup>[32]</sup>. Therefore, we examined the adsorption properties of Cross(Noria-MA-co-DM[6]<sub>24</sub>) and Cross-COOH-DM[6]<sub>24</sub> by measuring the nitrogen and carbon dioxide adsorption isotherms in the solid state. Figure 2 [A] illustrates the nitrogen adsorption at 77K. A rapid increase of adsorbed amount on Cross(Noria-MA-co-DM[6]24) in the low relative pressure range was observed, suggesting that the cross-linking material might have a microporous structure. Figure 2 [B] shows the results for carbon dioxide at 298K. These results were used to calculate the specific surface areas of the cross-linking materials, as summarized in Table 5. The estimated surface areas of Cross(Noria-MA-co-DM[6]24) are 292.7 m<sup>2</sup>/g (BET, N<sub>2</sub> at 77K) and 264.8 m<sup>2</sup>/g (DP, CO<sub>2</sub> at 298K), respectively. On the other hand, the corresponding values of Cross-COOH-DM[6]<sub>24</sub> were very small: 1.4 m<sup>2</sup>/g (BET, N<sub>2</sub> at 77K) and 65.6 m<sup>2</sup>/g (DP, CO<sub>2</sub> at 298K). These results indicate that many fixed holes exist in Cross(Noria-MA-co-DM[6]24), but not in Cross-COOH-DM[6]24 in the solid state, i.e., hydrolysis reaction of Cross(Noria-MA-co-DM[6]<sub>24</sub>) removed the noria moieties to give the corresponding Cross-COOH-DM[6]<sub>24</sub> containing many carboxylic acid groups, as shown in Scheme 3. The Cross-COOH-DM[6]24 swells in aqueous solution to generate cavities containing carboxylic acid groups, exhibiting high complexation ability with certain metal ions.





Figure 2. Nitrogen adsorption isotherms at 77K [A] and carbon dioxide adsorption isotherms at 298K [B] for Cross(Noria-MA-co-DM[6]<sub>24</sub>) and Cross-COOH-DM[6]<sub>24</sub>.

Table 5. Estimated surface areas of Cross(Noria-MA-co-DM[6]\_{24}) and Cross-COOH-DM[6]\_{24}

Run	Cross-linking material	Specific surface area [m <sup>2</sup> /g]		
		BET(N <sub>2</sub> 77K)	DP(CO <sub>2</sub> 298K)	
1	Cross(Noria-MA-co-DM[6]24)	292.7	264.8	
2	Cross-COOH-DM[6] <sub>24</sub> (RH = 52)	1.4	65.6	

### Conclusions

We examined the synthesis and properties of cross-linking materials containing noria moieties and noria-templated fixed cavities with pendant carboxylic acid groups. The radical polymerization of noria derivative noria-MA with pendant methacryloyl groups was performed with certain  $\alpha$ ,  $\omega$ -alkanedimethacrylamides (DM[n], n = 3, 6, 12) in the feeds ratios of noria-MA/DM[n] = 1/2.4, 1/12, and 1/24 (m = 2.4, 12, and 24), yielding corresponding cross-linking materials Cross(Noria-MA-

*co*-DM[n]<sub>m</sub>), quantitatively. After hydrolysis reaction of Cross(Noria-MA-*co*-DM[n]<sub>m</sub>), the cross-linking products Cross-COOH-DM[n]<sub>m</sub> were obtained by the removal of noria. The inclusion complex abilities was examined using Cross(Noria-MA-*co*-DM[n]<sub>m</sub>) and Cross-COOH-DM[n]<sub>m</sub> in the aqueous some metal salts solution, and it was found that Cross-COOH-DM[6]<sub>24</sub> has higher absorption abilities with some metals due to higher ratio of hydrolysis (RH = 52%), which have noria-templated cavities containing carboxylic acid groups. In the similar way for the synthesis of Cross-COOH-DM[n]<sub>m</sub>, the another cross-linking materials containing noria-templated cavities with pendant alcohol or amino groups can be synthesized. Their properties will be reported in the next paper in near future.

### **Supporting Information Summary**

Experimental section and <sup>1</sup>H NMR spectrum of noria-MA (Figure S1) were described.

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The synthesis and properties of cross-linking materials containing noria-templated fixed cavities with pendant carboxylic acid groups were examined. Examination of the inclusion-complex-forming ability of the synthesized cross-linking materials using aqueous solutions of metal ions revealed that the synthesized cross-linking materials have the great absorption capacities. These results indicate that they indeed contains noria-templated cavities with pendant carboxylic acids groups that can accommodate metal ions in aqueous solution.